

PZT MicroCantilever Sensors for VOCs

Enose in Agriculture

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Contents

- Application: detecting rot in potato storage
- Piezo-microcantilevers as electronic nose
- Readout Strategies: Noise in Practice

Project Participants



Partners

UNIVERSITY OF TWENTE.



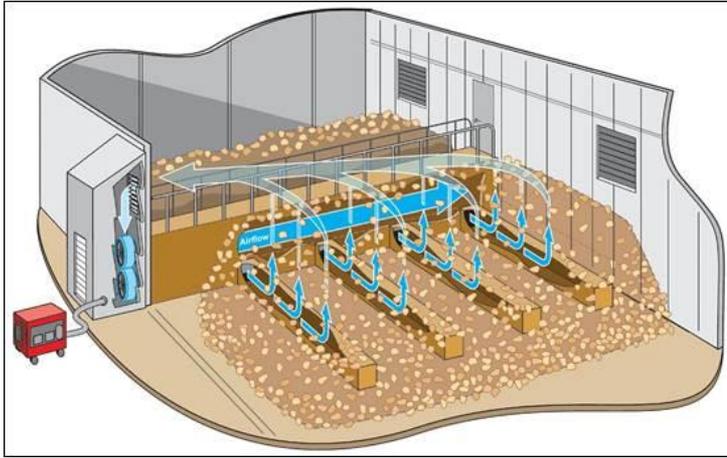
Een initiatief van Saxion en Windesheim

Potato Storage

- ❑ Matching supply & demand requires storage on site
- ❑ Storage time ~1 year
- ❑ New harvest is still wet and vulnerable to rot
- ❑ Rot spreads very quickly
- ❑ First few weeks are critical
- ➔ Monitoring is needed



Potato Storage Systems



- ❑ Warehouses are ventilated with active cooling
- ❑ Control of Temperature (and partially Humidity)
- ❑ CO₂ is also monitored

30% losses without
warehousing system

Big problem in e.g.
developing world...

Potato Storage Systems

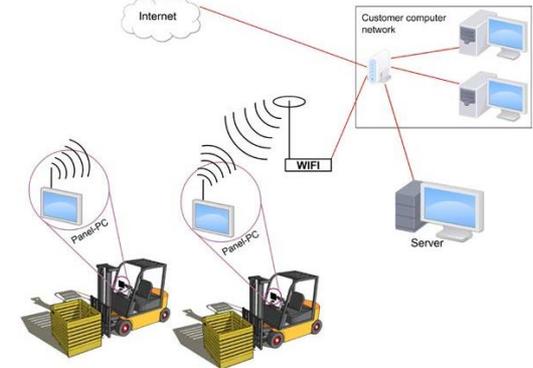


Multiple T and RH Sensors

Automatic Recipes

Energy Minimization

Can Track Batch from Field to Customer



Potato Storage Systems



Add one more sensor

- Monitors gas composition in real time
- Early warning for disease

Challenges (specs):

- Ppm detection limit
- T and RH compensated
- Position, sampling?

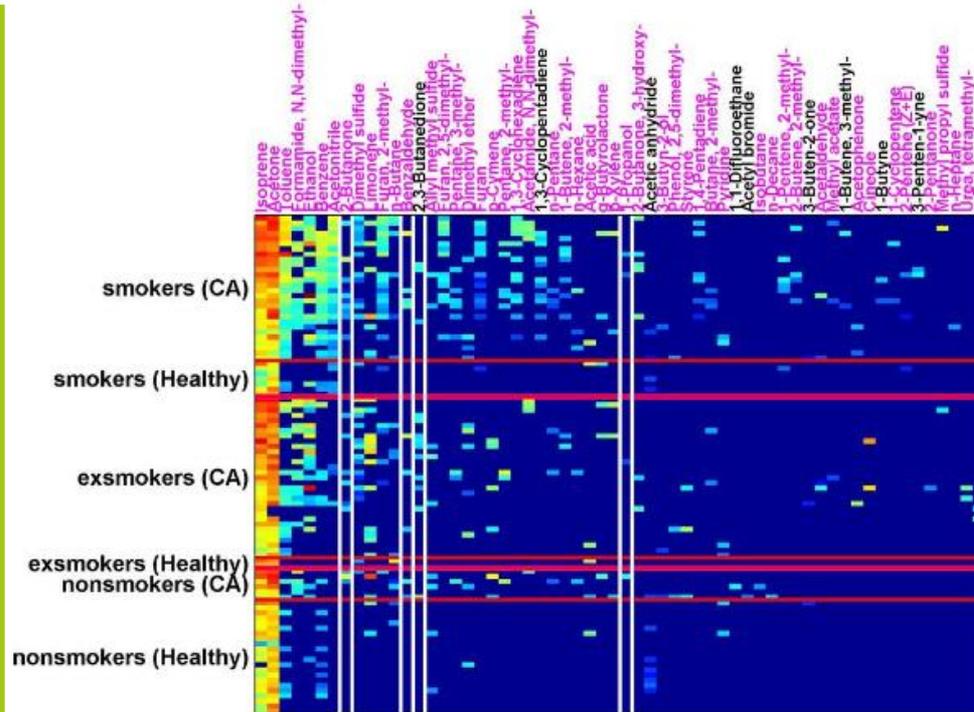
Types of Gas Detection Principles

Analytical:
direct molecule
detection



Chromatography
Spectrometry

...



Two mass spectrometry methods.

Δ Concentrations in ppb!

Not easy to separate CA from other diseases and carcinomas.

Noninvasive detection of lung cancer by analysis of exhaled breath

Batajevic et al.

BMC Cancer 2009 9:348

Types of Gas Detection Principles

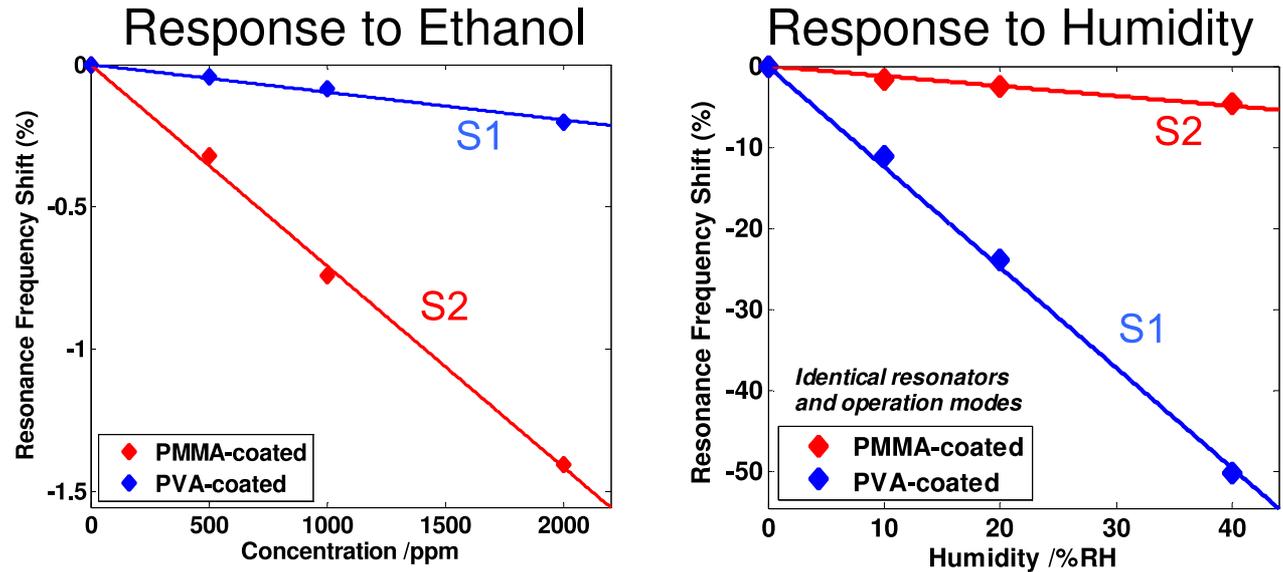
Analytical:
direct molecule
detection



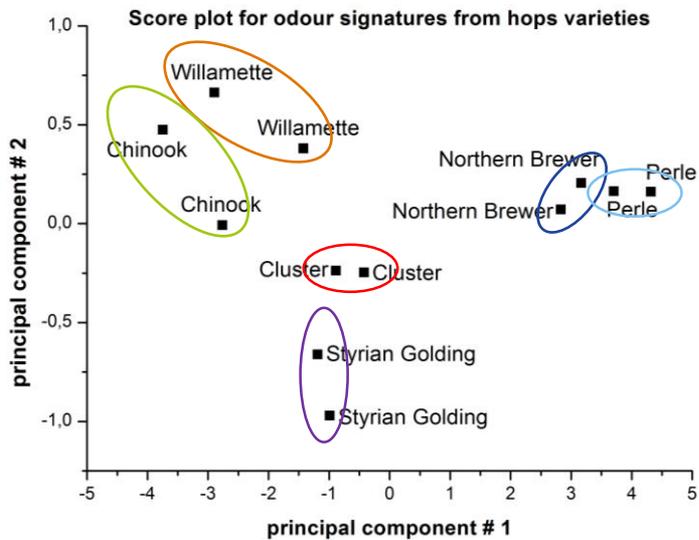
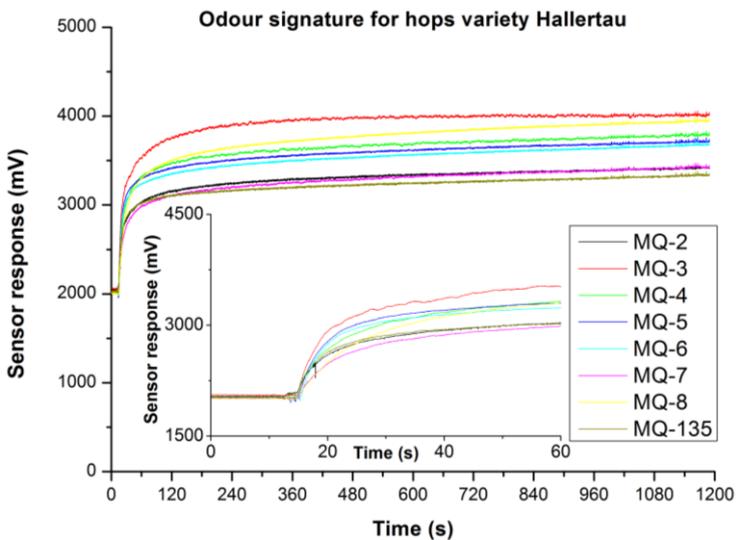
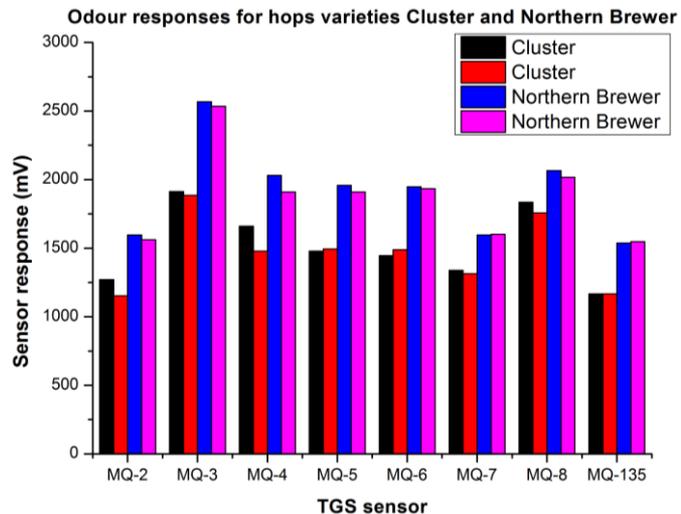
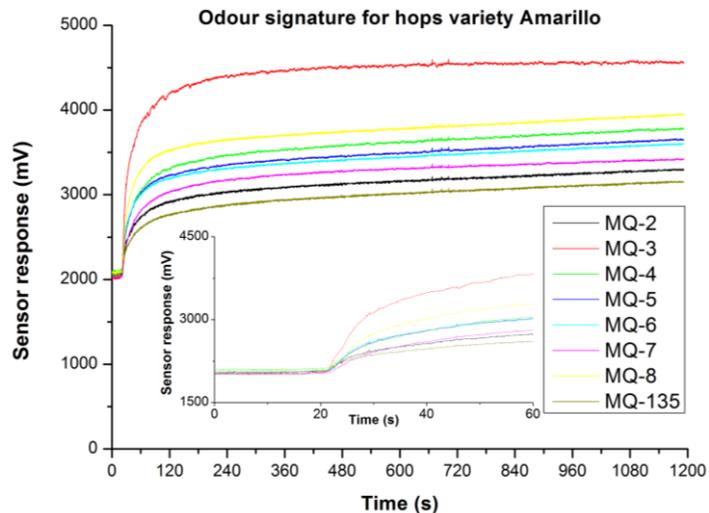
Chromatography
Spectrometry

...

Semi-Analytical: Inverse Mixing Models
(only for known few-component compositions)



TWO SENSORS $S1 \neq S2$

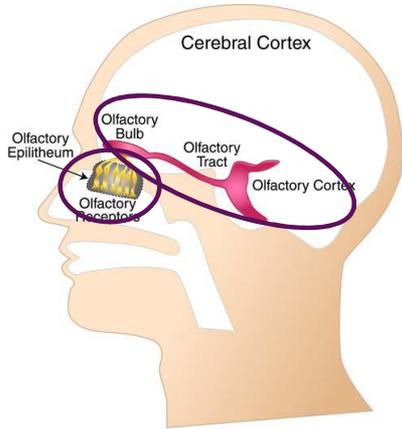


Types of Gas Detection Principles

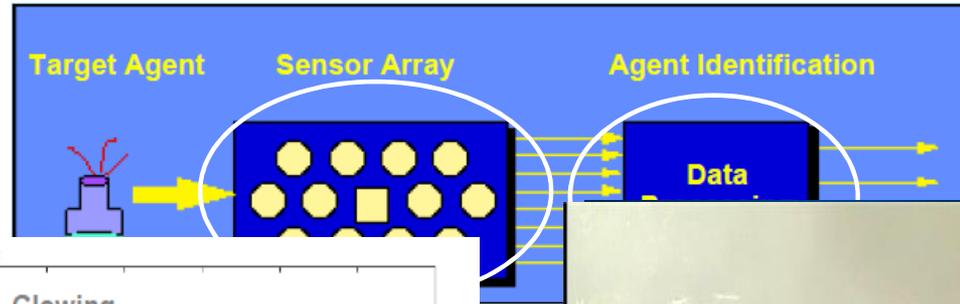
Chemometrics (Enose)

E-Nose Working Principle

Human olfactory system



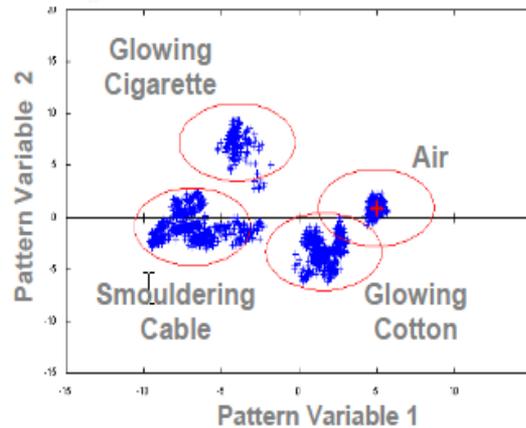
e-nose: array of non-specific, cross-reactive sensors combined with an information processing system



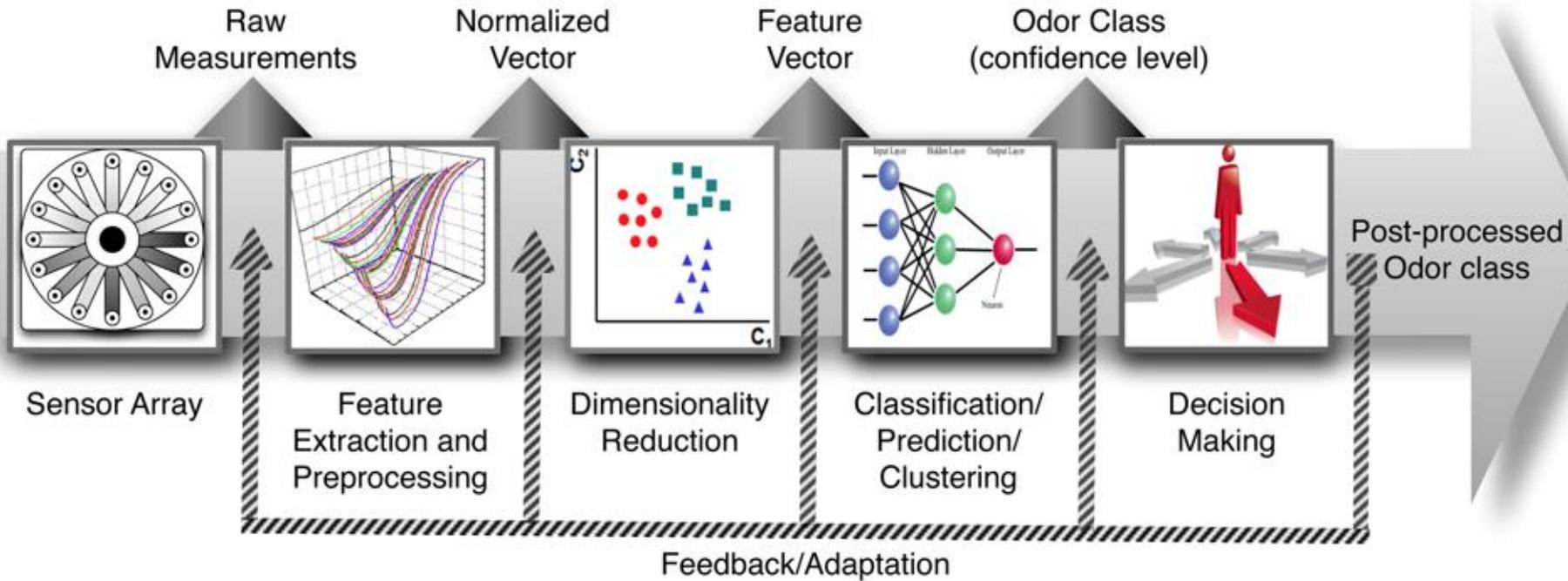
Many Sensors of "Some" Specificity

Complex Analyte

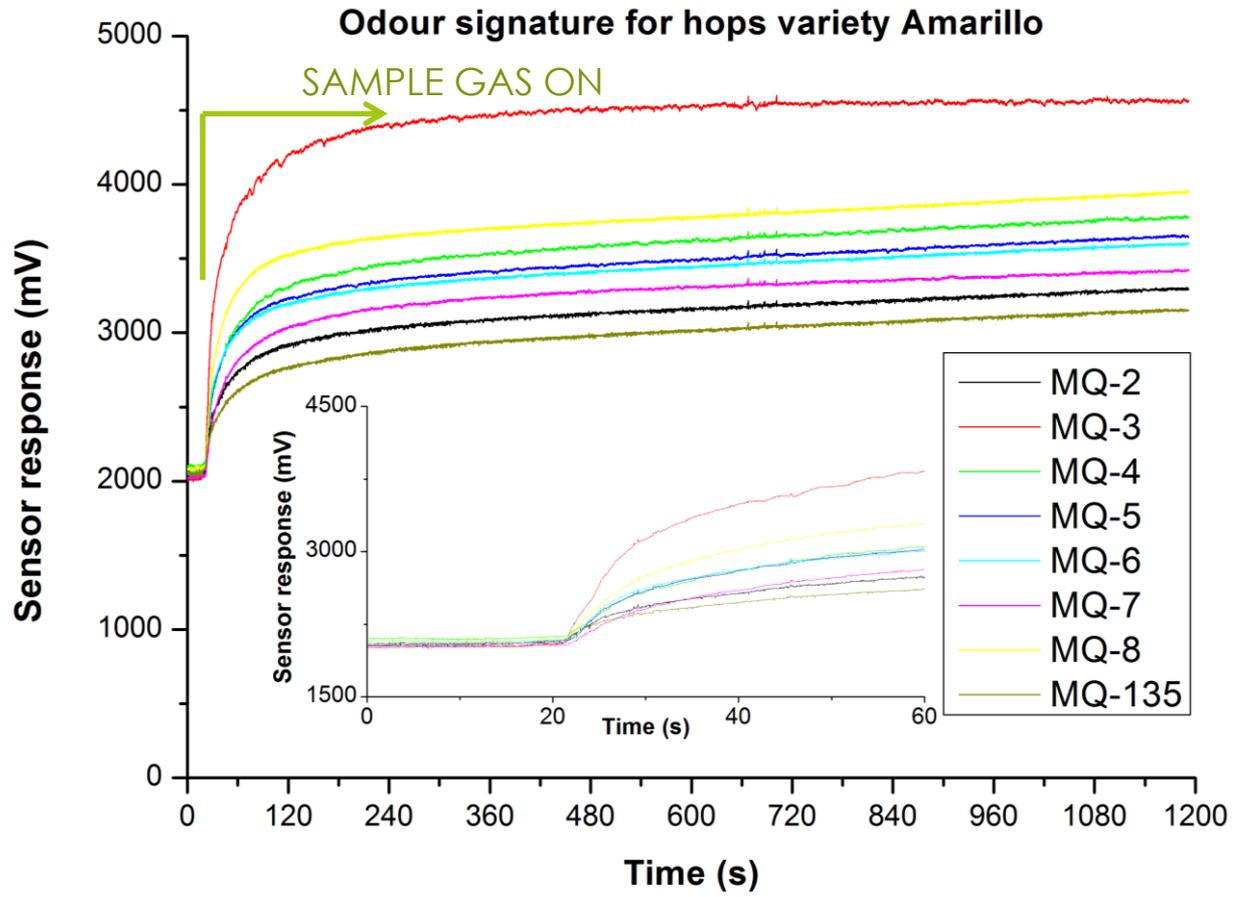
Statistical Analysis



E-Nose Detector System



Typical Signals from an Enose Sensor: Beer varieties



Features:

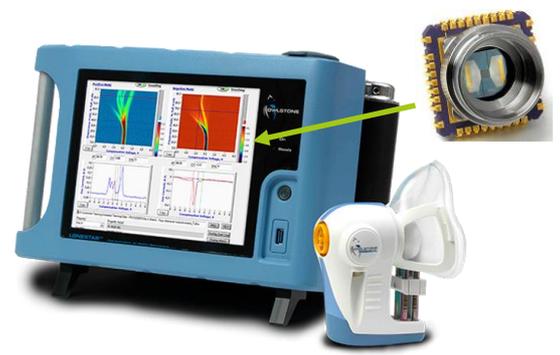
1. Height of response
2. Time constants
 - Multi-exp fits

Challenges @ low conc.

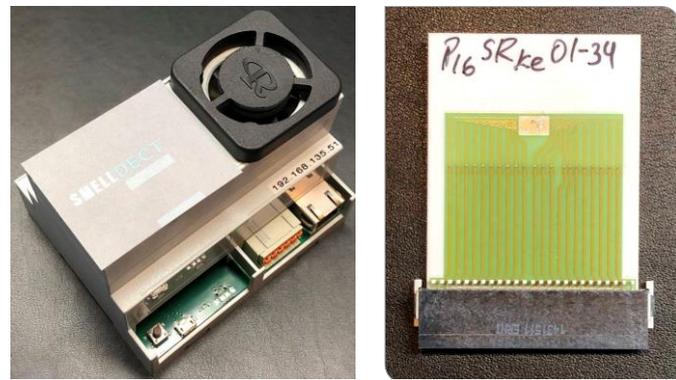
- Sensitivity of fits to drifts
- Selectivity: can we distinguish an analyte in a large gas background

Commercially Available Enose Instruments

Owlstone Lonestar
(Field Assymmetric Ion Mobility)
FAIMS



Karlsruhe Institute of Tech.
(room-T oxide nanowire array)



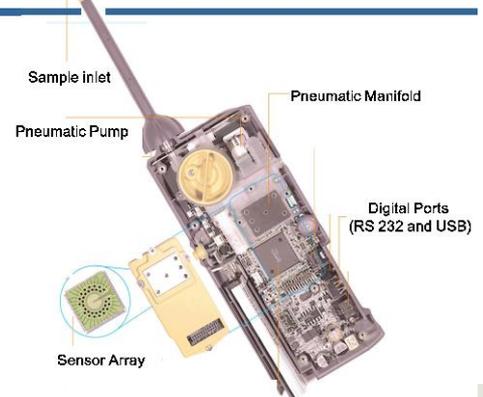
Various Benchtop
Chromatography
Devices



Airsense
(heated mox sensor array)



Inside the Cyanose[®] 320



Cyanose
(array of NP-doped
polymers)

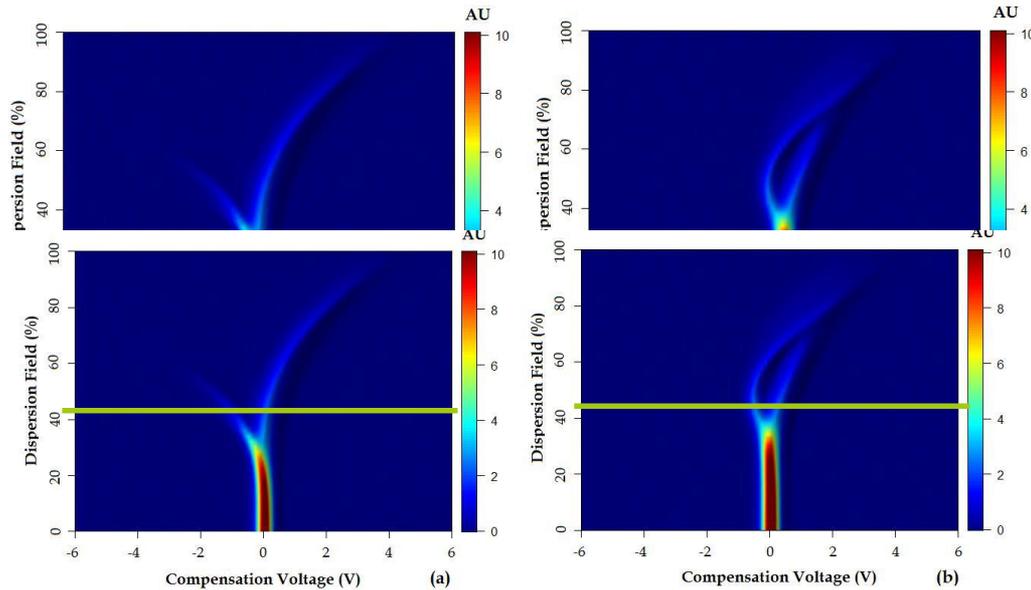
ETC.

Olfactory Detection of Rot

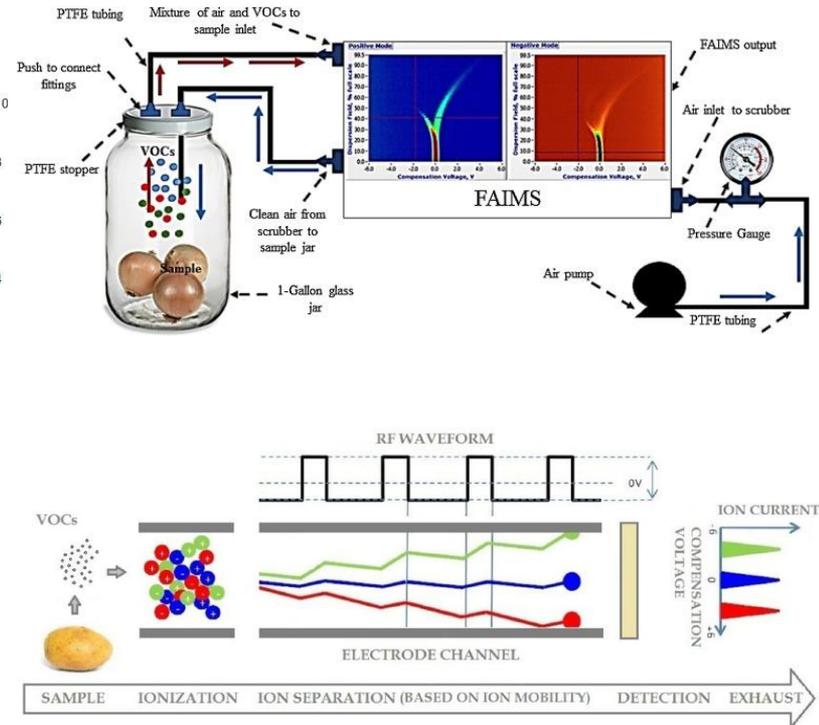
Detection of Potato Storage Disease via Gas Analysis: A Pilot Study Using Field Asymmetric Ion Mobility Spectrometry

Massimo Rutolo^{1,*}, James A. Covington¹, John Clarkson² and Daciana Iliescu¹

Sensors **2014**, *14*, 15939-15952; doi:10.3390/s140915939



Gas ions mobility spectra

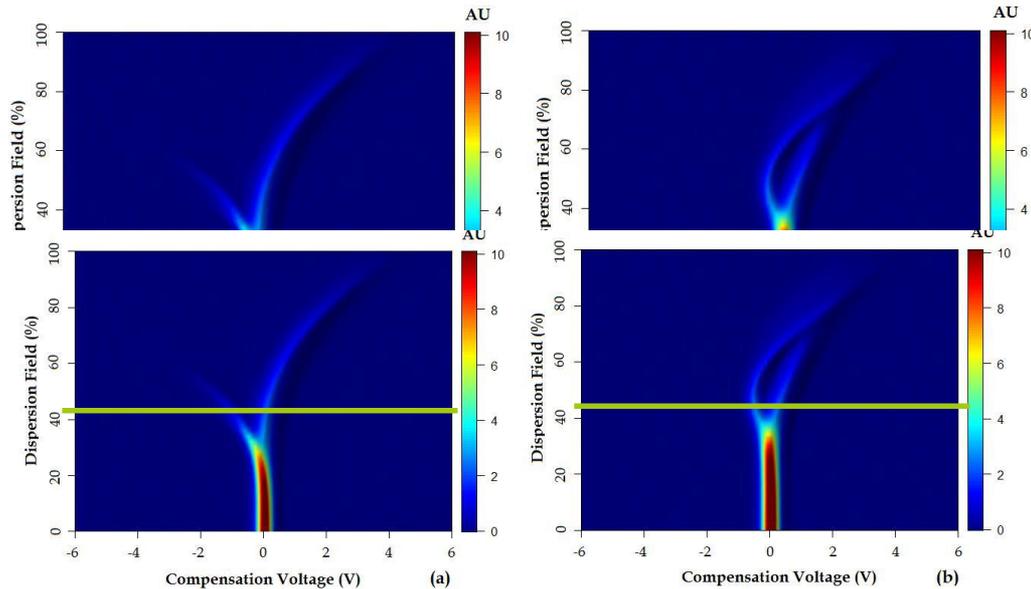


Olfactory Detection of Rot

Detection of Potato Storage Disease via Gas Analysis: A Pilot Study Using Field Asymmetric Ion Mobility Spectrometry

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Gas ions mobility spectra

Many Literature Studies dating back to 1990s

Different Types of Rot

Different Biomarkers

VOC Fingerprinting

This line is selected for highest observability.

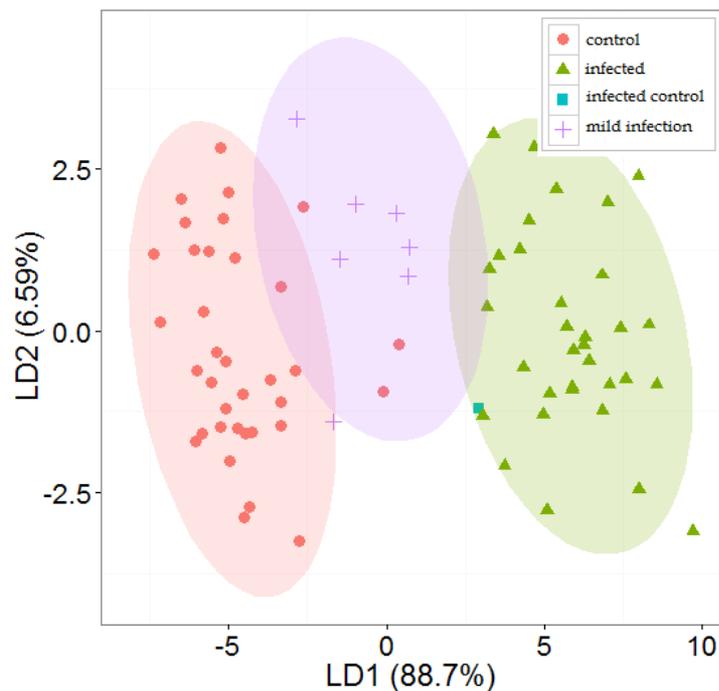
Statistical analysis (PCA) and Clustering

Olfactory Detection of Rot

Detection of Potato Storage Disease via Gas Analysis: A Pilot Study Using Field Asymmetric Ion Mobility Spectrometry

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Many Literature Studies dating back to 1990s

Different Types of Rot

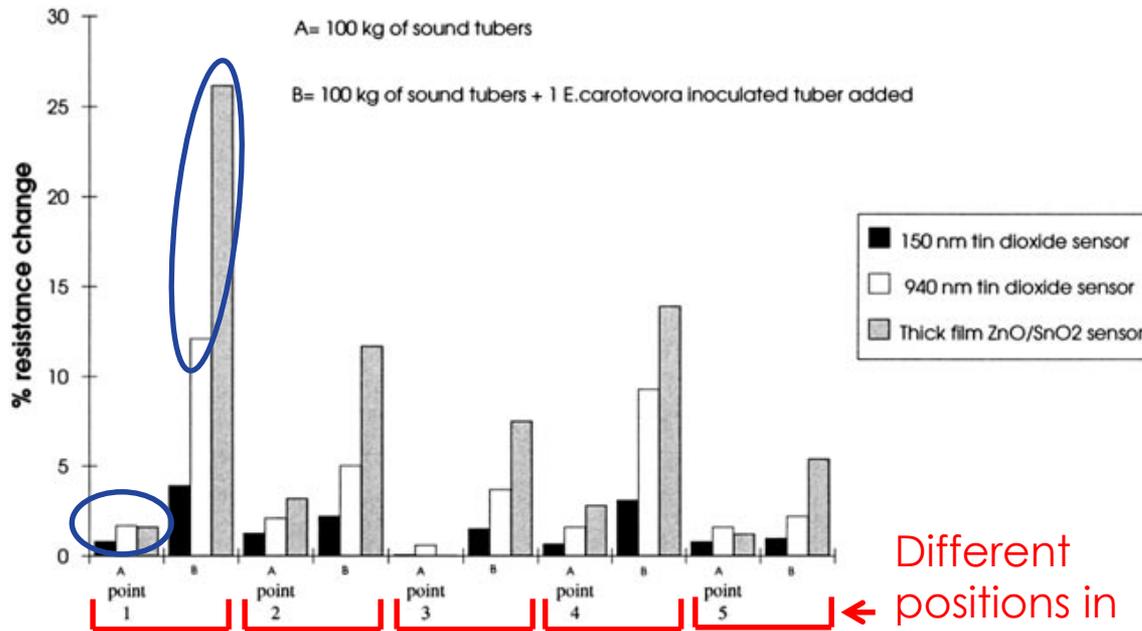
Different Biomarkers

VOC Fingerprinting

Olfactory Detection of Rot

The development of a sensor system for the early detection of soft rot in stored potato tubers

To cite this article: B P J de Lacy Costello *et al* 2000 *Meas. Sci. Technol.* 11 1685



Different positions in a crate

Many Literature Studies dating back to 1990s

Different Types of Rot

Different Biomarkers

VOC Fingerprinting

VOC onderzoek aardappelen -
Conceptrapport

VOC Biomarkers

2015-2016 Bastiaan Brouwer, Matthijs Montsma



Potato Storage Systems



Analytical/Instrument Based

- Distribute sampling tubing inside the stored potatoes
- (similar to T probes)
- Gas samples brought to a central instrument

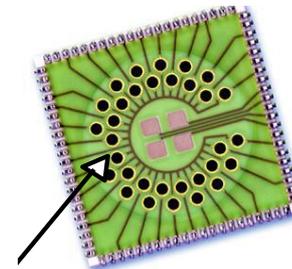


Potato Storage Systems



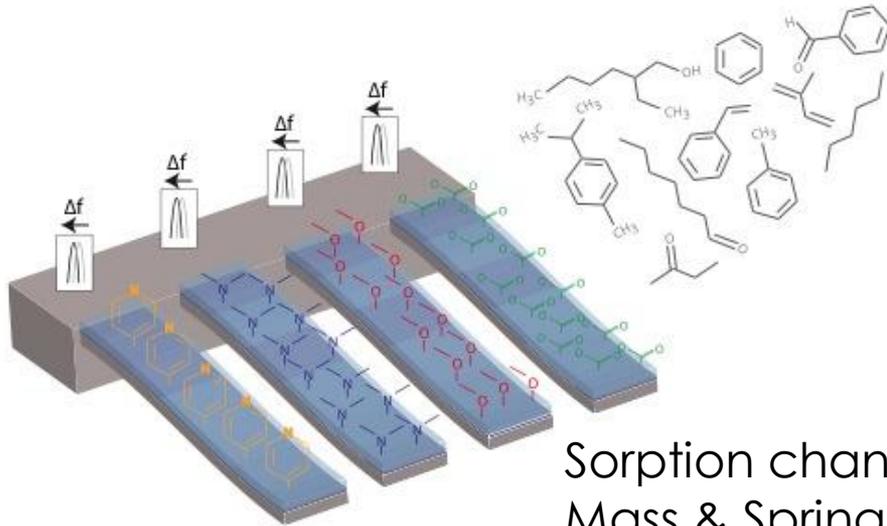
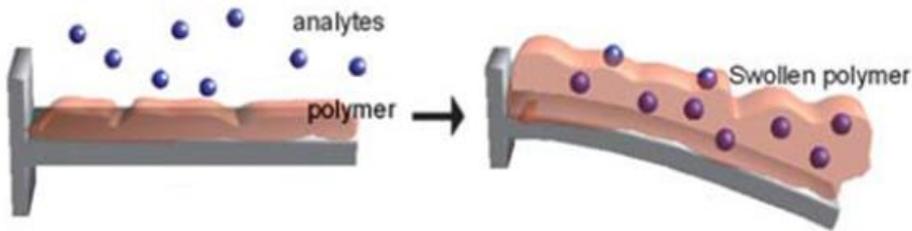
Chip-based Dispersed Disposables

- Distribute sensing chips inside the storage
- Sensors communicate measured data periodically
- Can be salvaged later

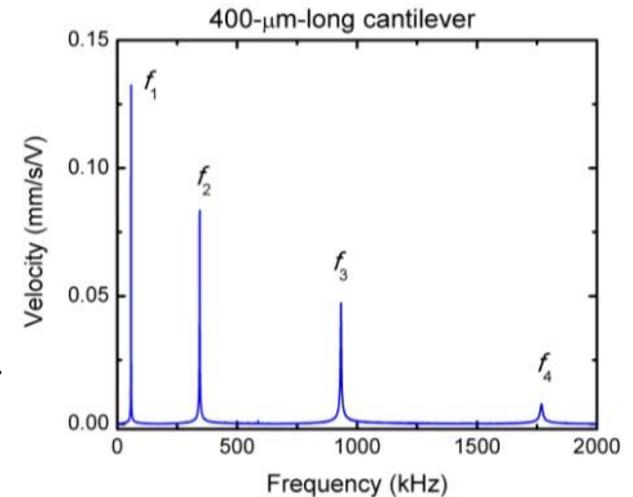
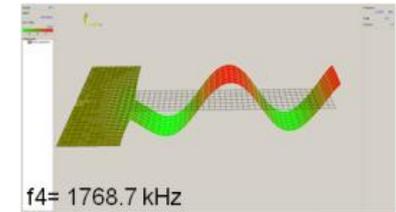
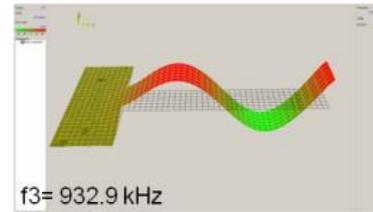
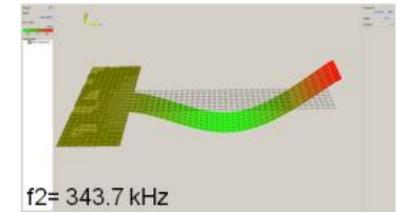
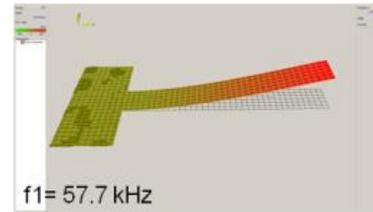


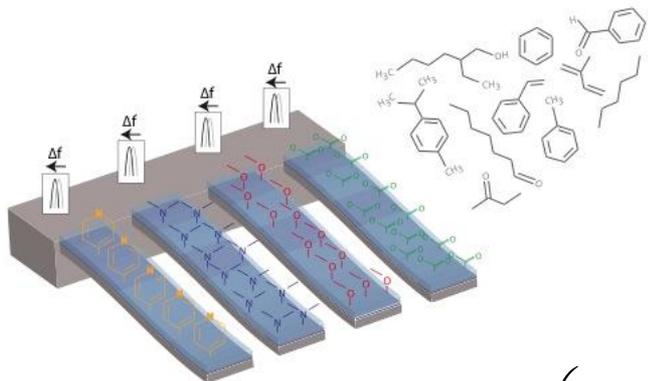
FEASIBILITY?

MicroCantilever Principle

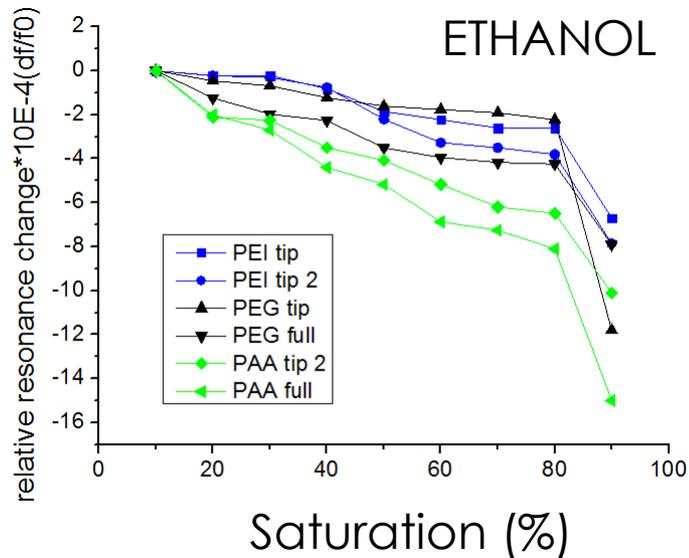
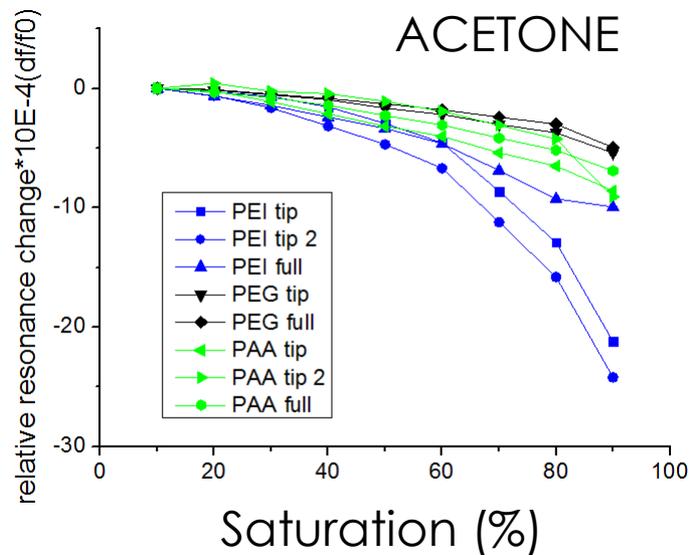
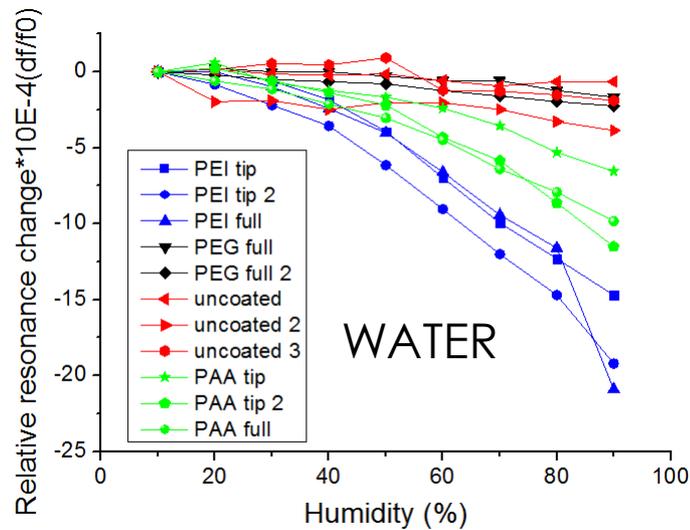


Sorption changes
Mass & Spring constant
→ Resonant f shift

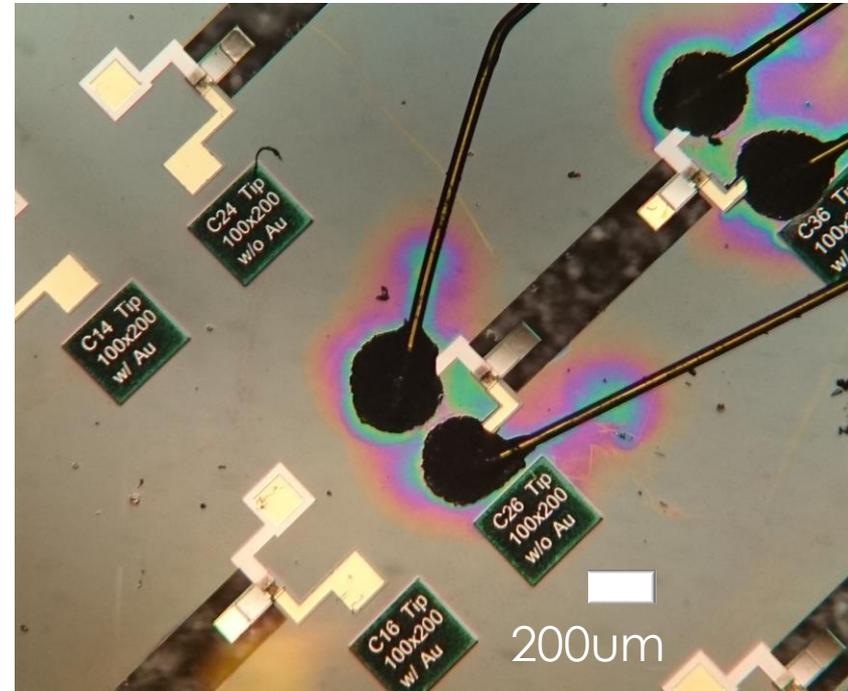
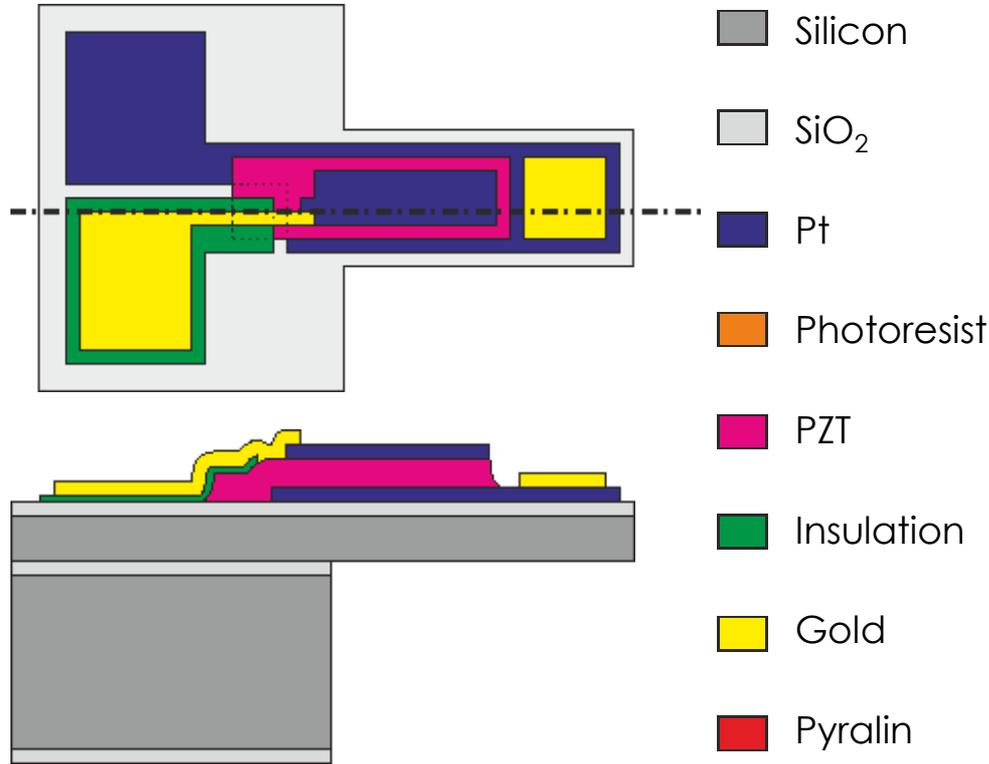




$$\frac{Df}{f} = \frac{1}{2} \left(\frac{Dk}{k} - \frac{Dm}{m} \right)$$



Piezoelectric MEMS cantilever with PZT Layer



SURFACE MASS LIMIT OF DETECTION SMLOD

* Thermomechanical Noise Limit *

In practice, limit is due to electronic noise

$$\left(\frac{\Delta m}{S}\right)_{\min} \approx h\rho_b \sqrt{\frac{Bk_B T}{\pi^2 A^2 m_b Q f_n^3}}$$

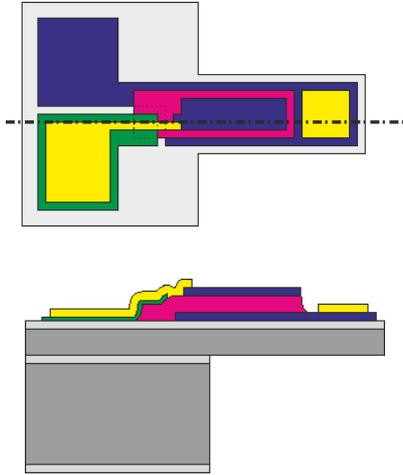
A=Displacement amplitude

Device & Ref	Device area (μm^2)	Resonance Frequency (MHz)	Quality factor	Surface sensitivity ($\text{cm}^2 \cdot \text{g}^{-1}$)	Minimum Relative Frequency deviation	SMLOD ($\text{zg} \cdot \mu\text{m}^{-2}$)	DMMP Concentration resolution (measured) (ppb)	DMMP Concentration resolution (estimated) (ppb)
FBAR [122]	5×10^4 ^(b)	1100 ^(a)	210 ^(a)	726 ^(a)	3.6×10^{-7} ^(b)	10000 ^(b)	^(c)	60 ^(e)
SAW [34]	5×10^7 ^(b)	158 ^(a)	^(c)	100 ^(a)	7×10^{-8} ^(a)	7000 ^(b)	87 ^(b)	42 ^(a)
CMR [123]	6×10^3 ^(b)	180 ^(a)	5×10^4 ^(a)	2.3×10^3 ^(b)	1.3×10^{-8} ^(a)	60 ^(a)	700 ^(d)	0.35 ^(e)
CMUT [124]	1×10^6 ^(b)	47.7 ^(a)	140 ^(a)	4.1×10^3 ^(b)	1.15×10^{-8} ^(a)	80.5 ^(a)	15 ^(d)	3 ^(e)
Nano-cantilevers [50]	1.5 ^(a)	10 ^(a)	200 ^(a)	3.75×10^3 ^(b)	1.5×10^7 ^(a)	400 ^(b)	^(c)	80 ^(e)
μ-cantilevers [125][126]	3.2×10^3 ^(b)	0.1 ^(a)	80 ^(a)	2.8×10^3 ^(b)	10^{-8} ^(a)	53 ^(a)	25 ^(d)	2 ^(e)

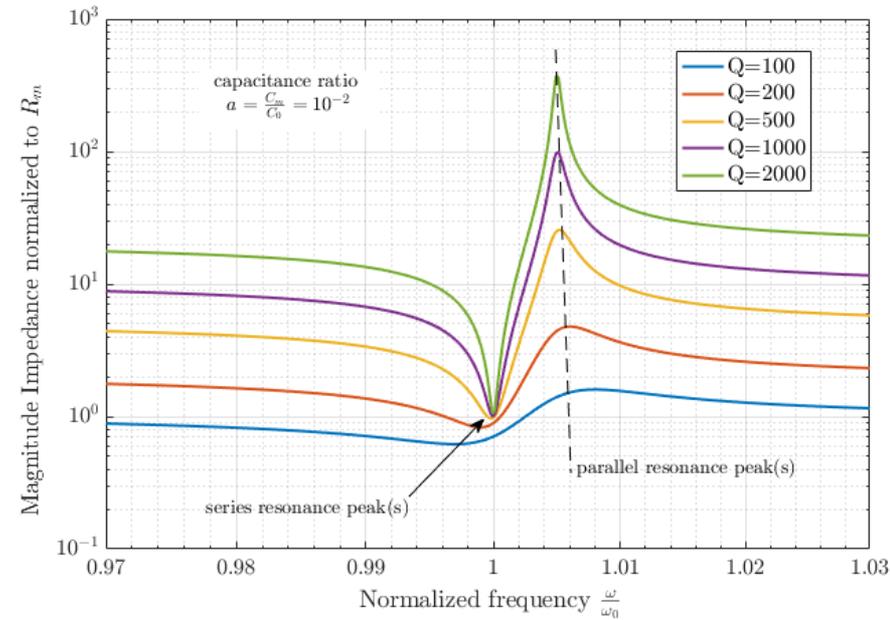
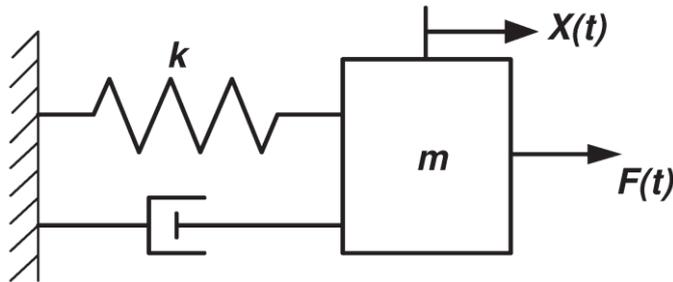
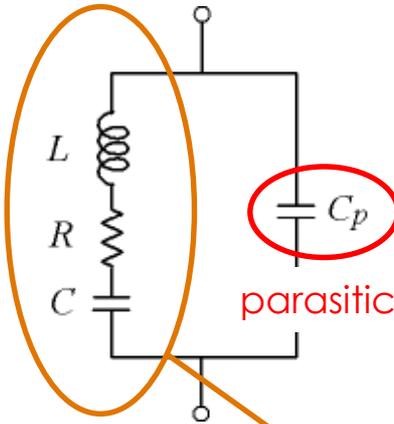
Paul Ivaldi. Modeling, fabrication and characterization of resonant piezoelectric nano mechanical systems for high resolution chemical sensors. Micro and nanotechnologies/ Microelectronics. Université de Grenoble, 2014. English. <NNT : 2014GRENT109>. <tel-01192918>

PZT offers high transduction factors
 ⇒ Higher electronic amplitudes
 ⇒ Less electronic noise in practice

Electronic Readout

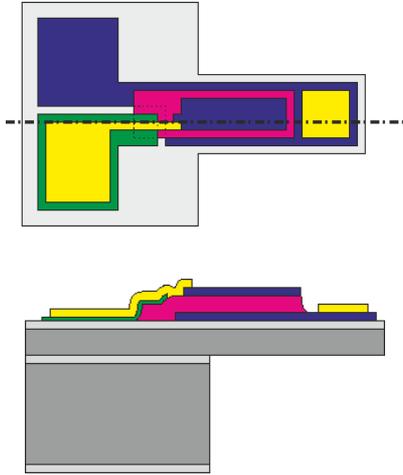


Mechanical resonance
Transduced by PZT

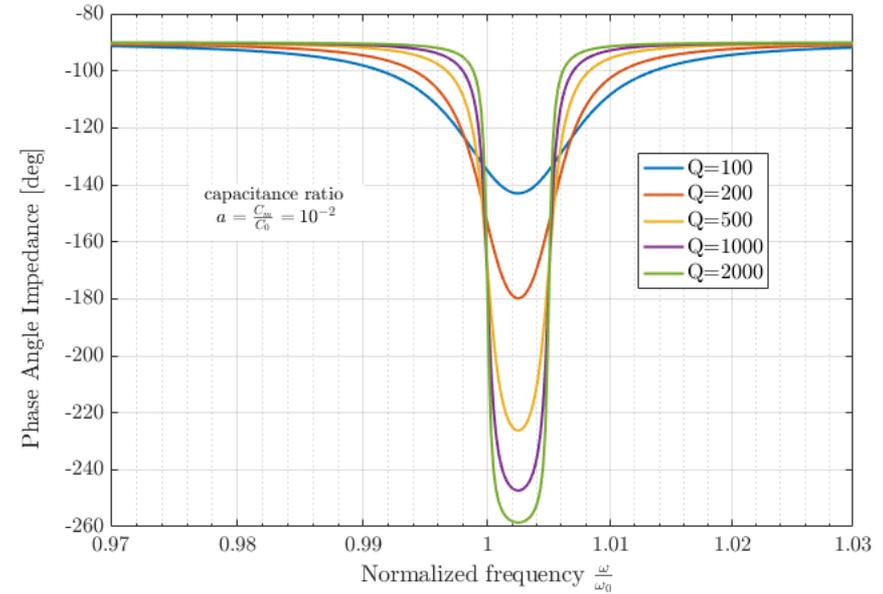
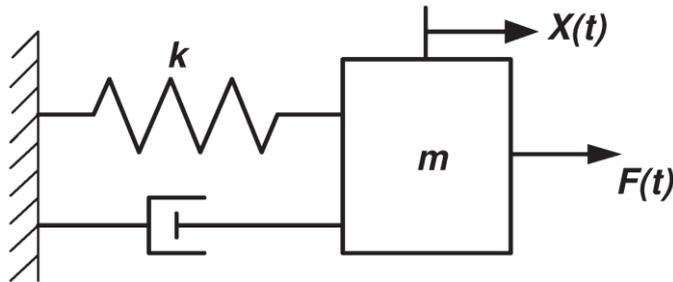
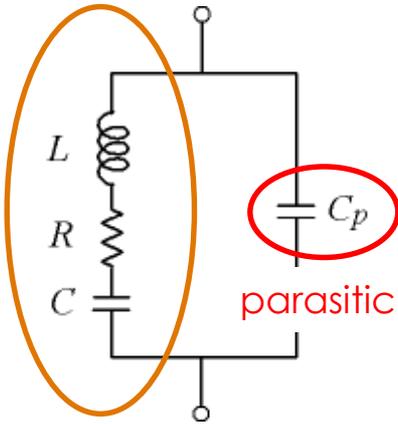


Series peak resonance
influenced by "motional"
parts

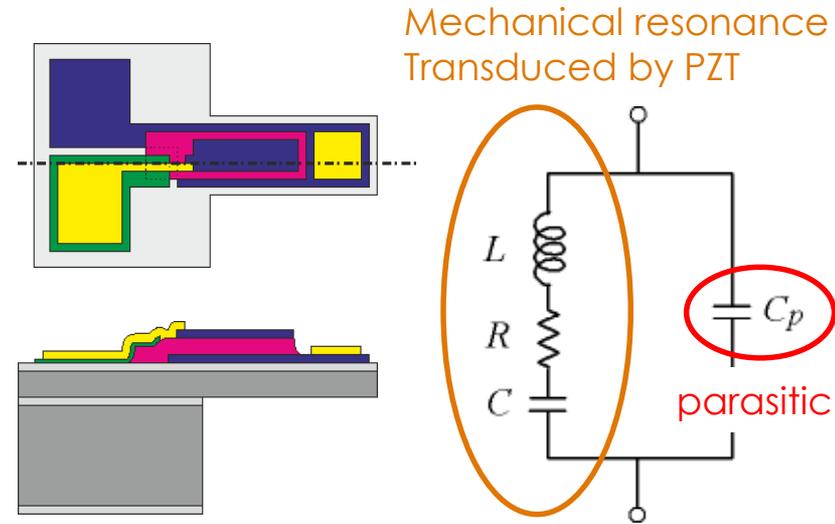
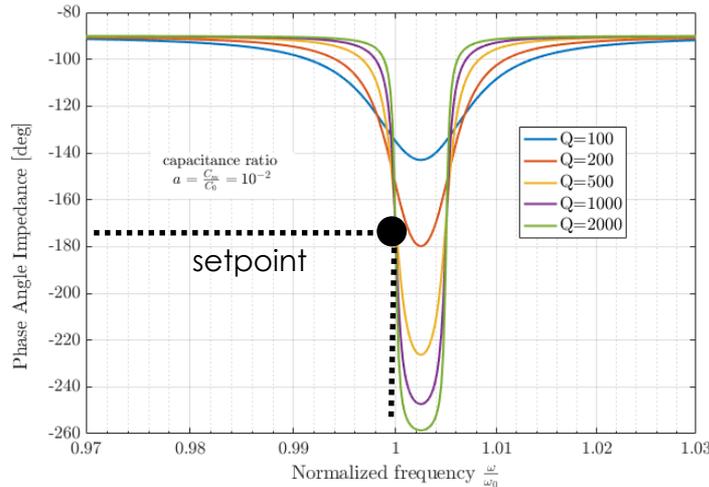
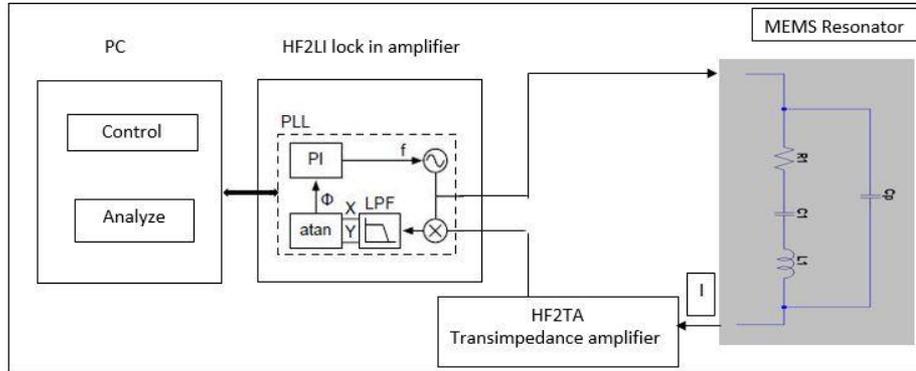
Electronic Readout



Mechanical resonance
Transduced by PZT



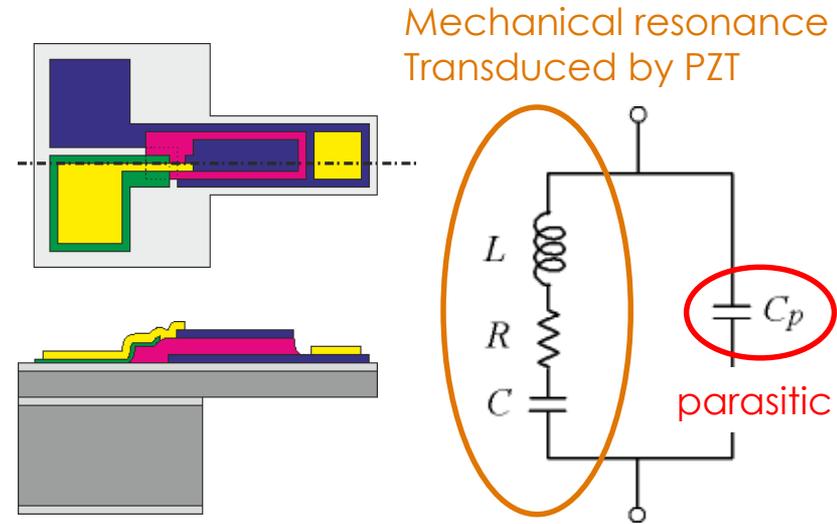
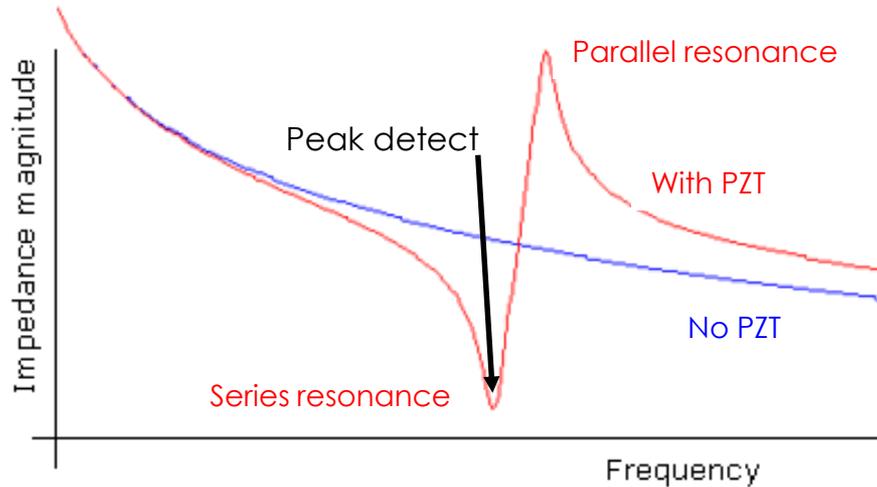
Readout and Measurements: Phase-Locked Loop (PLL)



Phase-Lock-Loop Resonator Interface

- + Tracks resonant f automatically
- + mHz noise with these sensors
- Complex to implement in product
- Suffers from C_p variation

Readout and Measurements: Impedance Peak Detection



Impedance Peak Resonator Interface

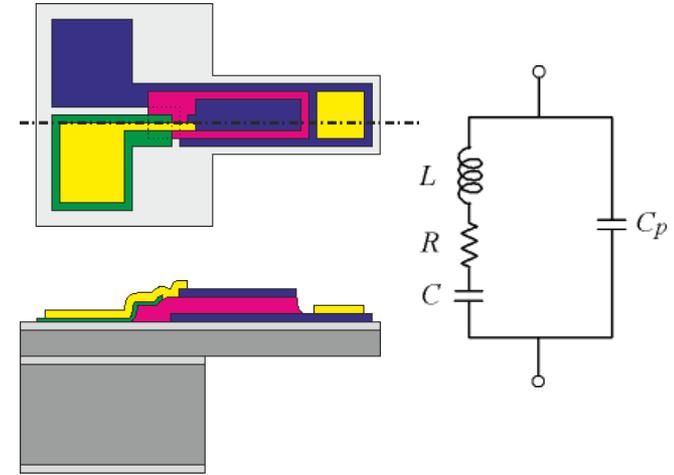
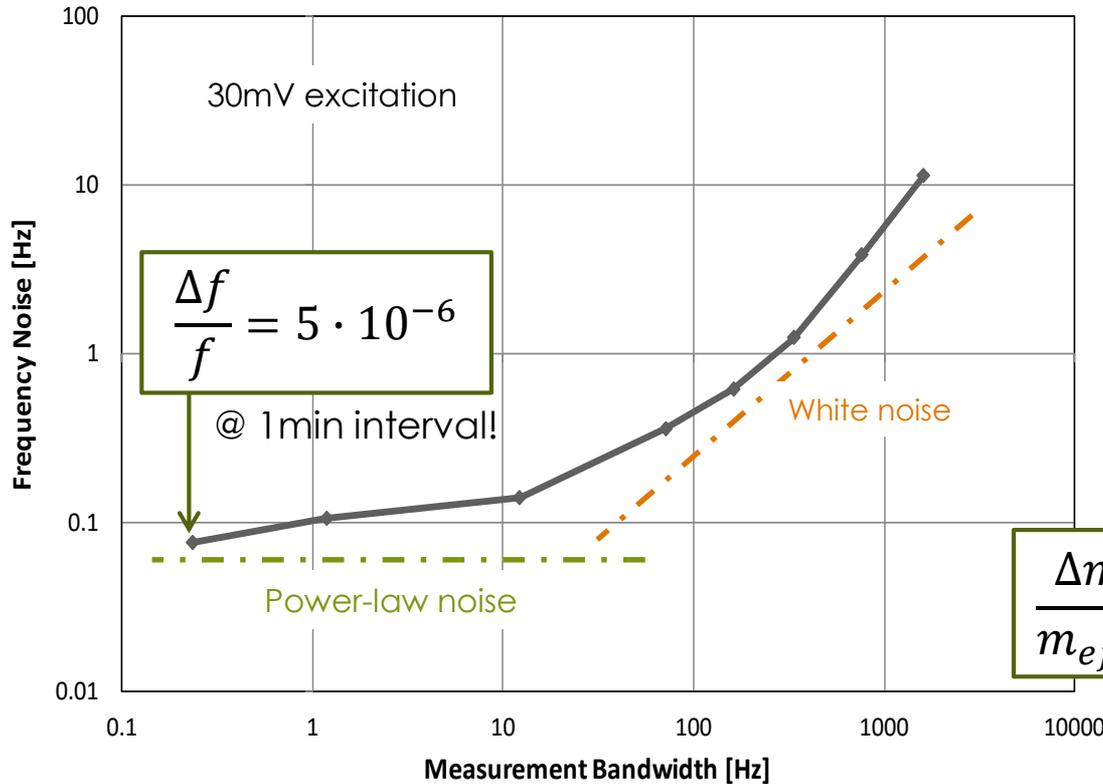
- + Simple to implement
- + Sequential readout with a switch matrix easier to implement
- Unknown noise/speed curve
- Also suffers from C_p variation

$$f_{series} = \frac{1}{2\rho\sqrt{LC}} \circ \sqrt{\frac{k}{m}} \quad \checkmark$$

$$f_{parallel} = \frac{1}{2\rho\sqrt{L(C \parallel C_p)}} \quad \times$$

Readout and Measurements

Measured Frequency Noise of a Piezo-Cantilever using the PLL Method
(resonance $f = 141558$ Hz, 60s data record @ 200 S/s for each point in the graph)



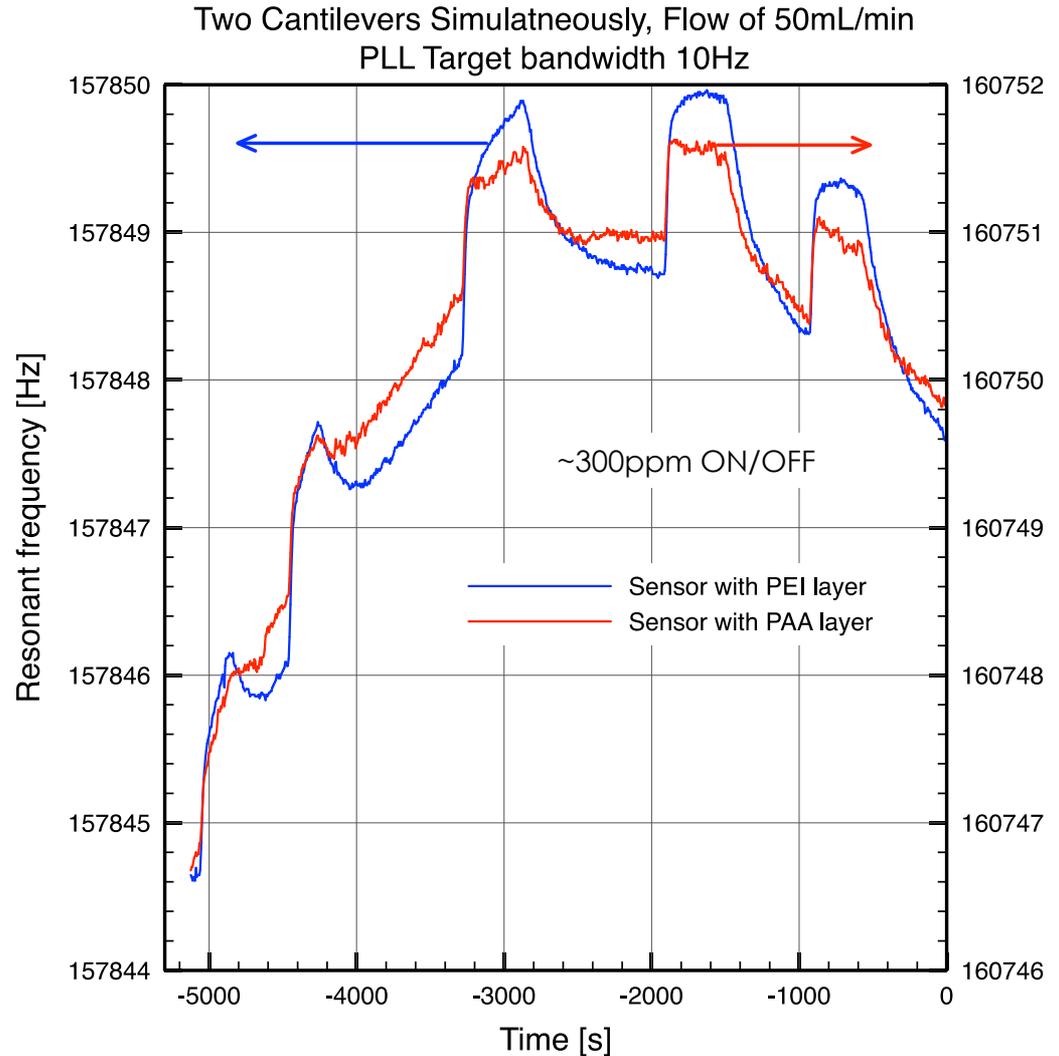
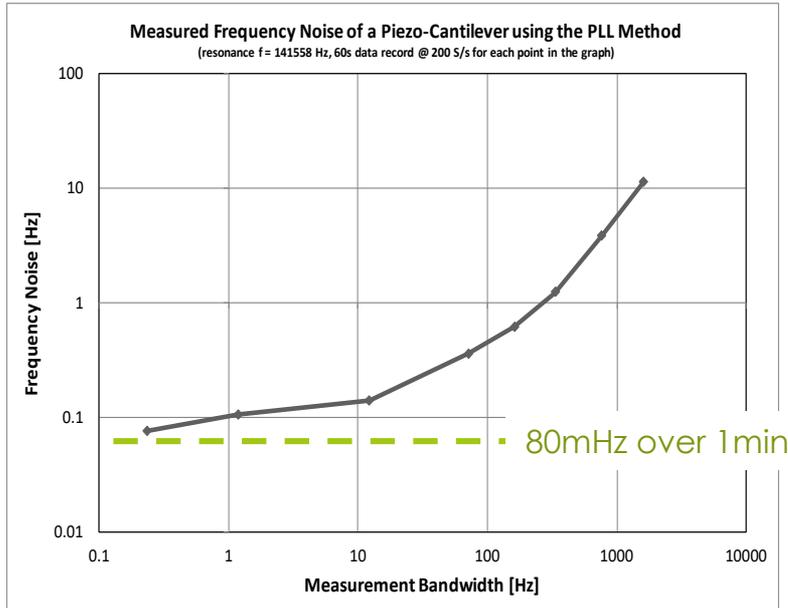
$$\frac{\Delta m}{m_{eff}} = 2 \frac{\Delta f}{f} \Rightarrow \left(\frac{\Delta m}{S} \right)_{min} \cong 100 \frac{ag}{\mu m^2}$$

Practical SMLOD
(on a 1min data record)

Measurements: ACETONE in N₂

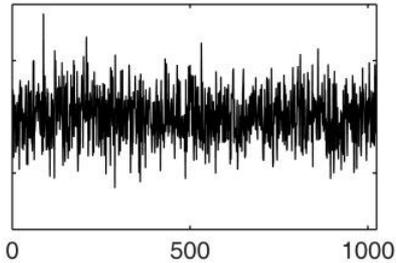
$$S_{PEI} = 4 \frac{\text{mHz}}{\text{ppm}} \quad S_{PAA} = 2 \frac{\text{mHz}}{\text{ppm}}$$

Noise of 80mHz then corresponds to a Limit of Detection of 20ppm over 1 min

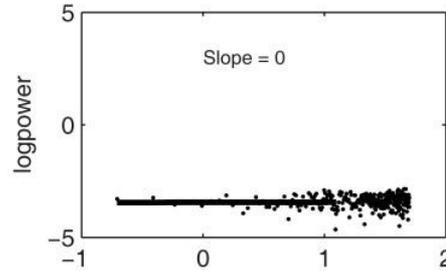


Noise Types

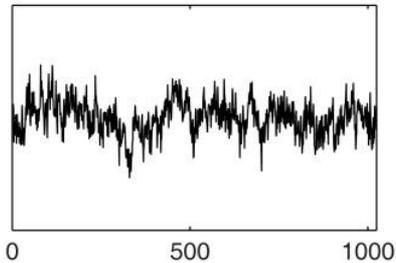
White Noise



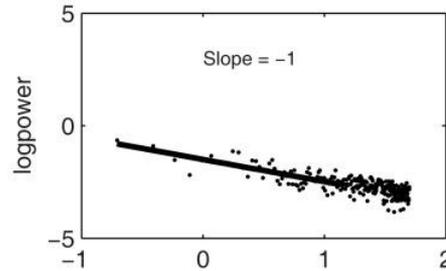
White Noise



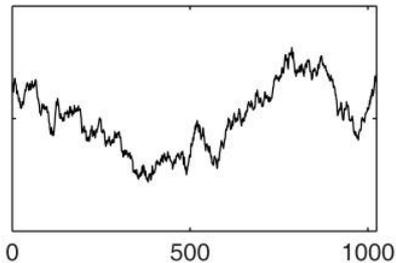
Pink Noise



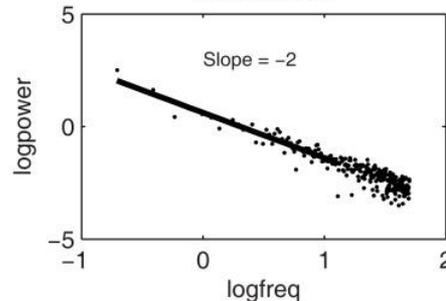
Pink Noise



Brown Noise



Brown Noise



“DOES NOT EXIST”

- Decreases with $\sqrt{t_m}$
- Curve-Fit Algos don't see it

LIMITS IN PRACTICE

INDEPENDENT ON
MEASUREMENT TIME

INCREASES WITH
MEASUREMENT TIME

Resonant Sensor Noise Sources

THERMO-MECHANICAL NOISE

- White Power Spectrum
- Due to Intrinsic Acoustic Losses
- Due to Air Friction

THERMAL FLUCTUATION NOISE

- White Power Spectrum
- Due to Sensitivity of ω_0 on T

ELECTRONIC NOISE

- White Power Spectrum
- + $1/f + 1/f^2 + \dots$ Power Spectrum
- Due to Intrinsic Electronic Losses

DIFFUSION AND ABSORPTION/DESORPTION NOISE

- Complex Power Spectrum
- Due to Ab/De-sorption & Diffusion of Species Along the Surface

Resonant Sensor Noise Sources

THERMO-MECHANICAL NOISE

- White Power Spectrum
- Due to Intrinsic Acoustic Losses
- Due to Air Friction

THERMAL FLUCTUATION NOISE

- White Power Spectrum
- Due to Sensitivity of ω_0 on T

LIMITS IN PRACTICE!

ELECTRONIC NOISE

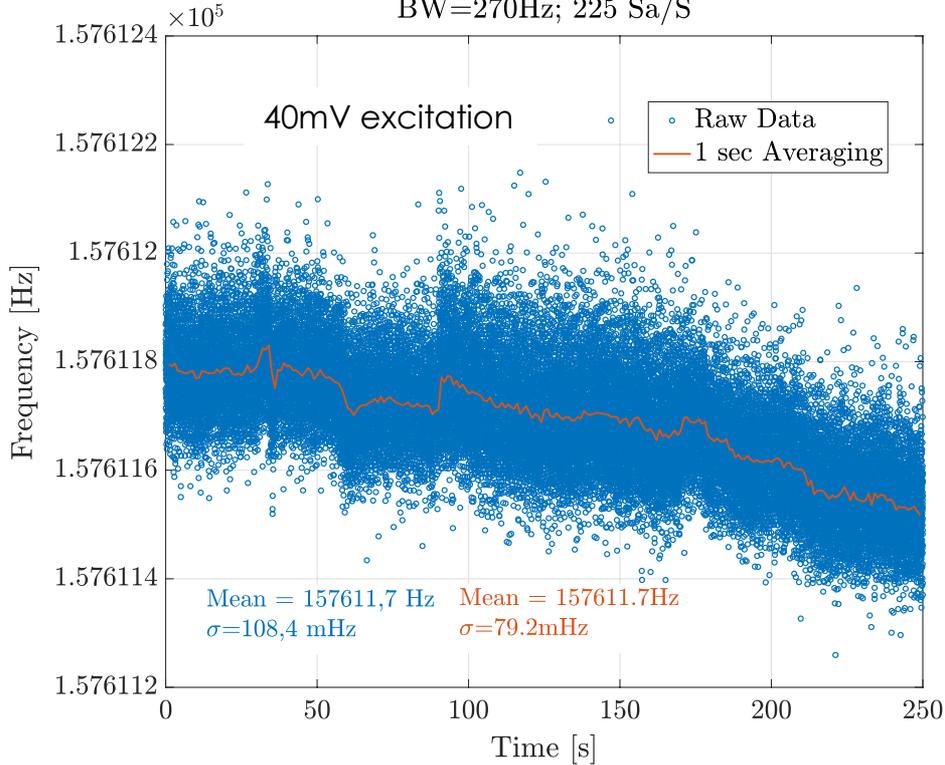
- White Power Spectrum
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DIFFUSION AND ABSORPTION/DESORPTION NOISE

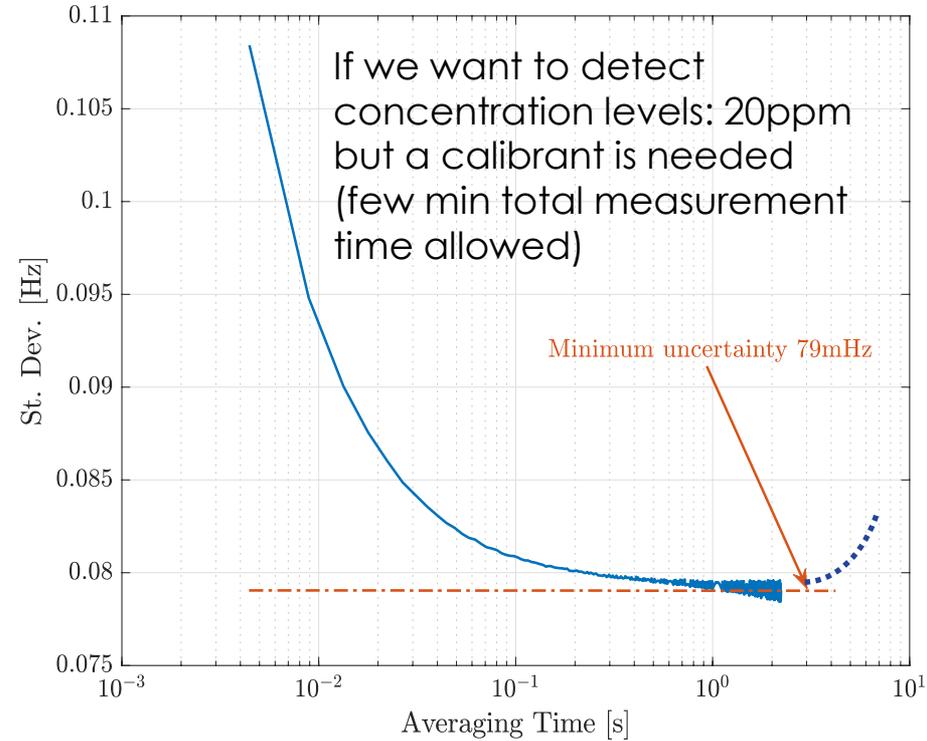
- Complex Power Spectrum
- Due to Ab/De-sorption & Diffusion of Species Along the Surface

Resonator Noise Analysis: Allan Deviation

Redout Data
BW=270Hz; 225 Sa/S

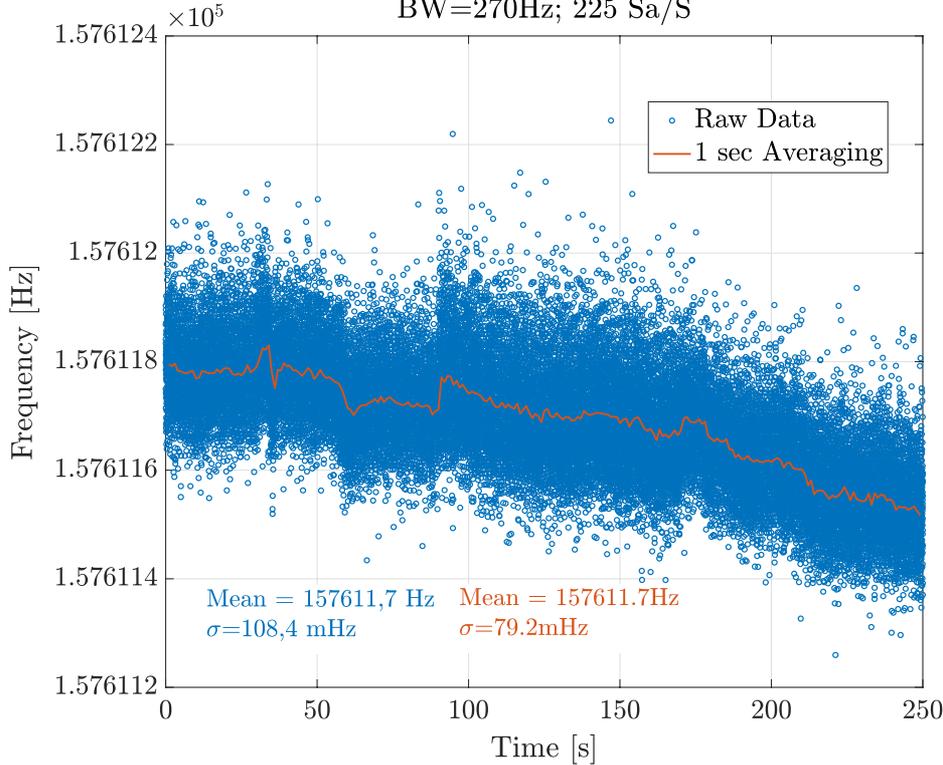


Standard Deviation of a 250s Data Record

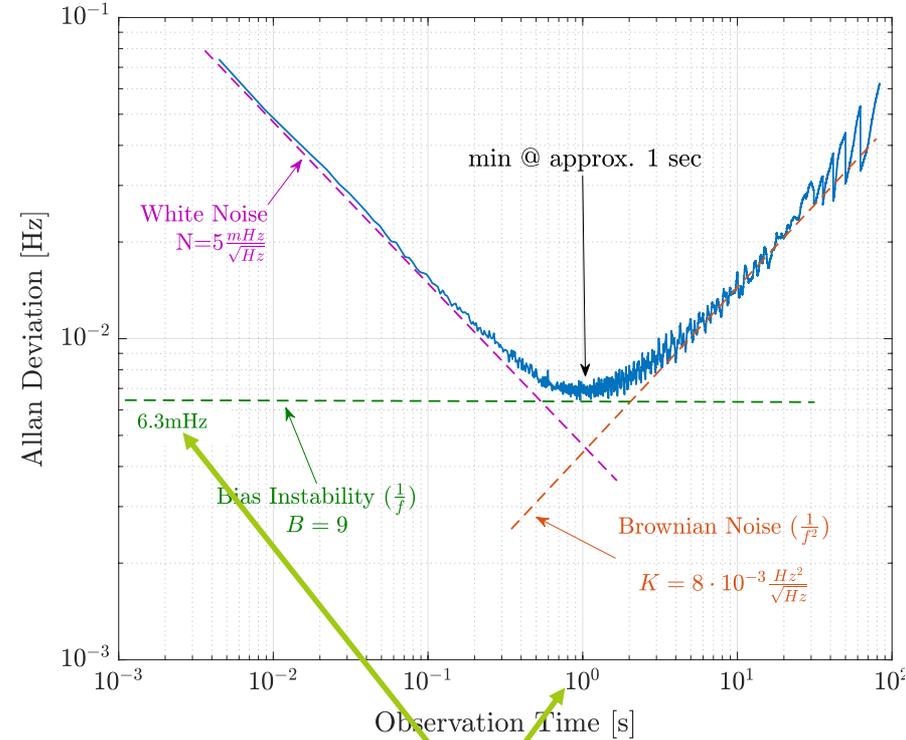


Resonator Noise Analysis: Allan Deviation

Redout Data
BW=270Hz; 225 Sa/S

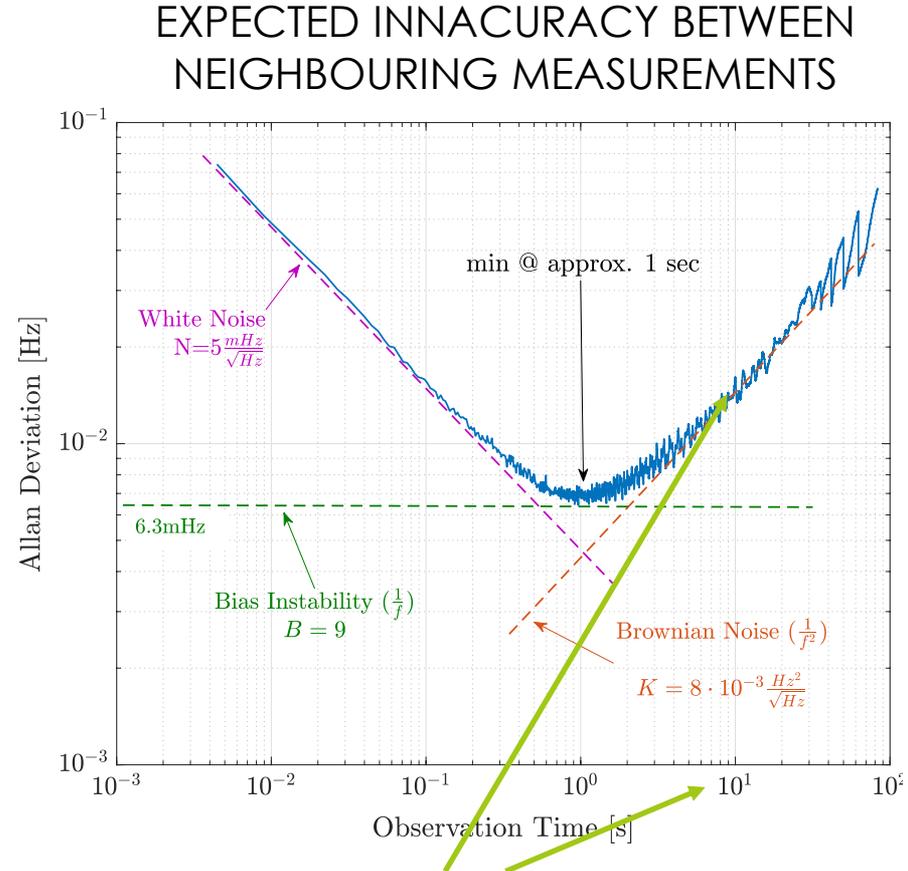
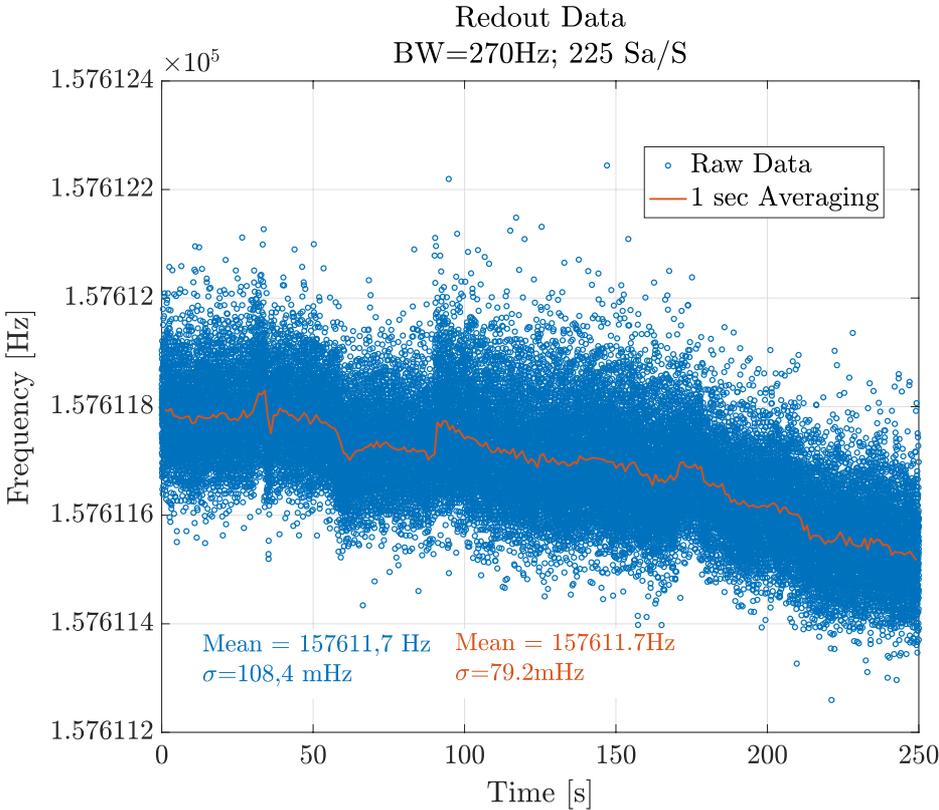


EXPECTED INNACURACY BETWEEN NEIGHBOURING MEASUREMENTS



If we want to detect concentration rate changes: 1.5ppm/sec

Resonator Noise Analysis: Allan Deviation



If we want to detect concentration rate changes: 3ppm/10 sec, etc..

Resonator Noise Analysis: Allan Deviation

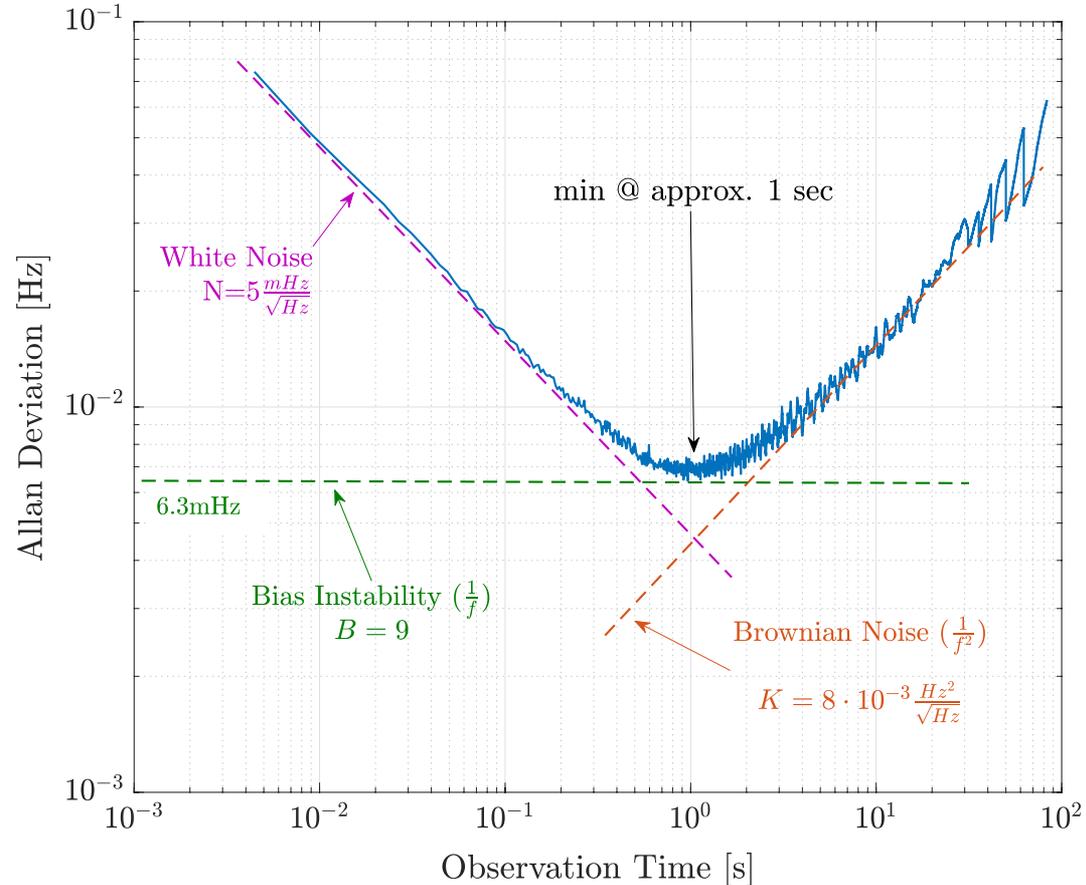
Detecting Rot in Potatoes:

Via Concentration Levels

- 1ppm
- Can't detect (limit is 20ppm)

Via Concentration Rate Change

- 1ppm/4days = 2,9 ppb/1000s
- Extrapolating the graph 10^{11} s (3 years) of measurement time needed
- Can't detect



Conclusions and Recommendations

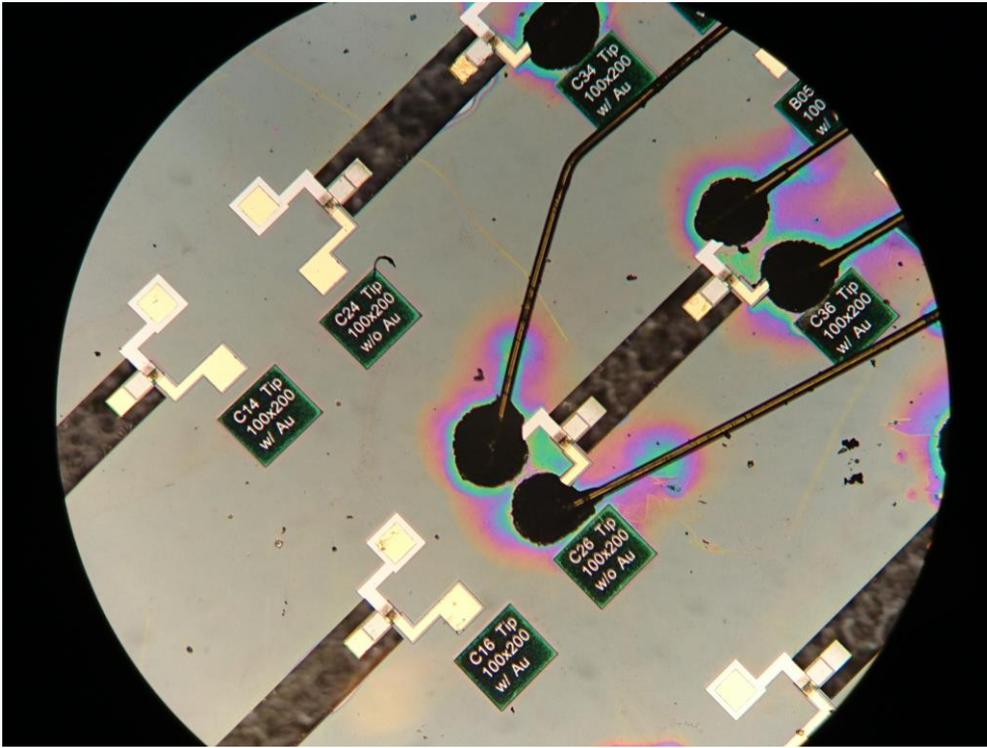
Detection of potato rot via E-nose is present in literature and prior work.

Our micro-cantilevers with PZT have:

- An SMLOD comparable to literature
- But a lot of “colored” noise making the LOD in the single-double digit ppm (1ppm is needed)

Strategies to reach required LOD:

- Increase chemical sensitivity (absorption per unit surface) to analyte gas by more than 10 times
- Increase mass sensitivity df/dm via light & stiff cantilevers by 10 times
- Reduce both $1/f$ (pink) and $1/f^2$ (brown) noise by more than 10 times
- Improving Q-factor is not a priority; find ways to increase max. amplitude instead



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that contributed
greatly.



Members of the Tolsma-Grisnich Group



Questions?

